## COMBINED DECLARATION AND POWER OF ATTORNEY

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of

the subject matter which is claimed and for which a patent is sought on the invention entitled: HOUSING FOR A PORTABLE ELECTRONIC DEVICE the specification of which (a) X is attached hereto. (b) \_\_\_ was filed on \_\_\_\_\_ as Serial No. \_\_\_\_ or \_\_\_Express Mail No. as Serial No. not yet known, and was amended on (if applicable). (c) \_\_\_ was described and claimed in PCT International Application No. \_\_ filed on \_\_\_\_\_ and amended under PCT Article 19 on (if any). I hereby state that I have revisived and understand the contents of the above identified specification, including the claims. as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to patentability in accordance with Title 37. Code of Federal Regulations §1.56(a). PRIORITY CLAIM Thereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed. (d) \_\_\_\_ no such applications have been filed. (e) \_\_\_ such applications have been filed as follows. EARLIEST FOREIGN OR PROVISIONAL APPLICATION(S), IF ANY FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION COUNTRY APPLICATION NUMBER - DATE OF FILING PRIORITY CLAIMED (day, month, year) UNDER 35, USC 119 \_\_\_\_ Yes \_\_\_\_ No Yes No ALL FOREIGN APPLICATION(S), IF ANY FILED MORE THAN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION

## **POWER OF ATTORNEY**

As a named inventor, I hereby appoint the following attorney(s) and or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

Himanshu S. Amin, Reg. No. 40,894; Gregory Turocy, Reg. No. 36, 952; Christopher P. Harris, Reg. No. 43,660; Gary J. Pitzer, Reg. No. 39,334; Eric M. Highman, Reg. No. 43,660; John T. Kalnay, Reg. No. 46,816; Paul V. Keller, Reg. No. 42,713 and William J. Cooper, Reg. No. 44,629.

The undersigned to this declaration a and fullow instructions from	and power of attorney hereby authorizes the U.S. attorney(s) named herein to accep
Name(s) of authorized representative Address	e(s)
as to any actions to be taken in the Pa between the U.S. attorney(s) and the be taken, the U.S. attorney(s) will be	ntent and Trademark Office regarding this application without direct communication undersigned. In the event of a change in the person(s) from whom instructions may so notified by the undersigned.
Send Correspondence To:	Direct Telephone Calls To: (name and telephone number)
Himanshu S. Amin, Esq. AMIN, ESCHWEILER & TUROCY, I 24 <sup>TH</sup> Floor, National City Center 1900 East 9 <sup>TH</sup> Street Cleveland, Ohio 44114	Himanshu S. Amin. Esq. (216) 696-8730
and belief are believed to be true; and and the like are punishable by fine or i	de herein of my own knowledge are true and that all statements made on information further that these statements were made with knowledge that willful false statements imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and jeopardize the validity of the application or any patent issued therein.
Inventor's signature:	
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CHECK FOR ANY OF THE FOLLOWING ADDED PAGE(S) WHICH FORM A PART OF THIS DECLARATION

X This declaration ends with this page.

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